

Guide for Iron-on Letters

Instructions

1. Preheat your iron
 - Plug in your iron and set it to a medium high heat setting, suitable for the fabric you are working with. Check the fabric care label for the recommended ironing temperature. Don't use excessive heat as it may damage the fabric or cause the letters to melt.
2. Position the letters
 - Lay out your fabric and arrange the iron-on letters in the desired position. You can use a ruler or measuring tape to ensure they are aligned correctly.
 - Please note, the smooth side of the letter is the front side, and the frosted side is the back.
3. Place a cloth
 - Put a Teflon high-temperature cloth (or similar material) over the iron-on letters and fabric. This protects the letters and fabric from direct heat.
4. Apply heat
 - Press the hot iron firmly onto the cloth-covered area where the iron-on letters are placed. Apply even pressure and move the iron up and down for 15-30 seconds.
5. Check adhesion
 - Lift a corner of the cloth to check if the letters have adhered to the fabric. If they haven't, continue ironing for a few more seconds. Once the letters have adhered properly, remove the iron and let the fabric cool for a few minutes.
6. Peel off the backing
 - After the fabric has cooled down, gently peel off the backing paper from the iron-on letters. Start from one corner and peel slowly to avoid lifting any part of the letters.

Precautions and Tips

- Pre-wash and dry the fabric you will be ironing the letters onto. This helps remove any chemicals or residues that may interfere with the adhesion of the letters.
- Choose a clean, smooth, surface for ironing. An ironing board or a hard, heat-resistant surface like a tabletop covered with a thick towel works well.
- Apply firm pressure when ironing over the letters. This helps ensure proper adhesion and minimises the risk of the letters peeling off later.
- Avoid using steam while ironing on the letters, as it can interfere with the adhesion process and affect the longevity of the letters.
- Don't move the iron in a back-and-forth motion. Instead, apply steady pressure in an up-and-down motion over the letters to ensure even heating.
- Avoid pulling or stretching the fabric while ironing, as this may cause the letters to shift or distort their placement.
- Don't immediately wash the garment after applying the iron-on letters. Give the adhesive enough time to fully bond by waiting at least 24 hours before washing.